

# **System Specifications**

#### Air

80 psi dry, unlubricated

#### **Exhaust**

Minimum 300 CFM

# **Power Requirements**

120V. 220V. 50-60 Hz

# **Gantry System Design**

Closed loop brushless DC servo motors with optical encoders and ball screw slides on all axes

#### Work Area (1 Valve / Tool):

521 mm x 485 mm x 100 mm (20.51 in x 19.09 in x 3.94 in)

# **Payload Capacity**

11.36 kg (25 lbs)

# XYZ Repeatability

±25 microns (±0.001 in)

### Resolution

5 microns (0.0002 in)

### **Maximum Acceleration**

1 g

### **Maximum Speed**

670 mm/sec (26.4 in/sec)

# **Footprint**

854 mm x 1170 mm x 2105 mm (33.62 in x 46.06 in x 82.9 in)

### **Programming Software**

PathMaster® software with offline image import and programming capability

PathMaster X software with enhanced offline programming available on Direct Series models



INNOVATION. PRECISION. EXCELLENCE.

# Delta 6

# Selective Coating/Dispensing System

The Delta 6 is a reimagined flexible robotic conformal coating/dispensing system that is ideal for selective coating, potting, bead, and meter mix dispensing applications. The Delta 6 features a robust overhead threeaxis motion platform suitable for inline or batch operations.

While maintaining the preferred features of previous workcells, the Delta 6 has been designed with improved structural and gantry rigidity for higher acceleration, robustness, and easier access.

The Delta 6 has many options and integrated features including:

- Patented servo-controlled optional four-axis motion featuring valve tilt and rotate
- Closed loop process control throughout gantry system
- Multiple dispensing applications or materials in one cell
- Onboard PC for unlimited program storage
- Exclusive PVA programming software designed for the Delta 6

For more information, please contact PVA at info@pva.net or (518) 371-2684.



# Delta 6

The Delta 6 is ideal for selective conformal coating and dispensing applications that require a high level of accuracy and repeatability in moderate to high volume manufacturing environments. It is a closed-loop robotic platform featuring optical encoder feedback on all axes.

#### **Board Handling**

Conveyor Type: Flat belt or chain

Minimum Conveyor Width: 50 mm (1.97 in)

Maximum Conveyor Width: 500 mm (19.685 in)

Board Clearance Topside: 100 mm (3.94 in)

Board Clearance Underside: 100 mm (3.94 in)

Edge Clearance: 4.7 mm (0.185 in)

Transport Height: 940 mm - 965 mm (37 in - 38 in)

Communications Protocol: SMEMA

Conveyor Options: Lift and locate, through hole pin,

under board support

Conveyor Speed: Up to 24.4 m/min (80 ft/min)

Process Flow: Programmable, right to left or left to

right, bidirectional

Weight Limit: Belt - 2.3 kg (5 lbs)

Chain - 6.8 kg (15 lbs)

#### **Common Fluid Applicators**

Spray Valves: FCS300-ES, FCS300-ES-UF,

FCS300-R/F, FC100-CF

Dispense Valves: FC100-MC, FCM100, SB300

Jetting Valve: JDX
Auger Valves: SV200, SVX

Progressive Cavity Pumps: PCP, PDP

Material Feed Options: Pressure vessel, drums, totes,

syringe (1 - 55 cc), cartridge feed (6 - 20 oz)

#### PathMaster & PathMaster X Software Features

Operating System: Windows
Offline Programming Option: Yes
Program Storage: Onboard PC

Monitor:Flat screen¹, touchscreen²Machine Pendant:Teach pendant with trackball¹

X-PAD multi-function controller<sup>2</sup>

USB Communication Port: Yes
Low Level Exhaust Monitoring: Yes

#### **Optional Features**

Servo 4th Axis motion featuring valve tilt & rotate

Closed-loop material flow monitoring

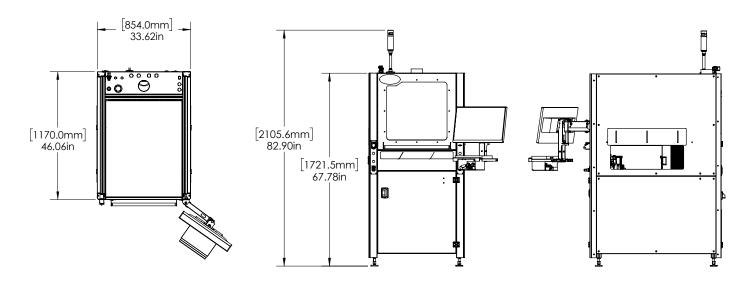
Inline material metering
Bar code program selection
Low level fluid sensor
Valve and/or fluid heating
Programming camera

Active vision with XY correction

Substrate heating – contact or non-contact

Dispense zone weigh scale Multi-zone conveyor Conveyor auto width adjust

#### Power drop required - See machine spec for voltage



<sup>&</sup>lt;sup>1</sup> Exclusive to PathMaster

<sup>&</sup>lt;sup>2</sup> Exclusive to PathMaster X